

# Silvaflame-Cleervue Co Ltd

## DRILL GUARDS MT/MTS/HTS/HTLXL

### DESCRIPTION

These Cleervue Drill Guards are made of Aluminium with a Polycarbonate visor making it very impact resistant.

The smooth telescopic action of the guard protects the operator from contact with the spindle, drill chuck and cutting bit before, during and after the drilling operation.

The guard is easily flipped up and out of the way, allowing quick bit changes. Guards lock securely in place with a spin loaded pin.

Guards include a depth adjustment knob, allowing operator to adjust guard position, making drilling operation easier.

The guard comes in sizes 50mm – 104mm.

The guards all work in the same way with the only difference been the length in which they come down.

**MTS 2 section** has an overall length of 180mm and a min length of 110mm.

**MT 3 section** has a overall length of 265mm and a min length of 115mm.

**HTS 2 section** has an overall length of 265mm and a min length of 155mm.

**HTL/XL 3 section** guard has an overall length of 350mm and a min length of 165mm.

### UNPACKING

Check for shipping damage. If damage has occurred, a claim must be filled with carrier. Check for completeness. Immediately report missing parts to supplier.

### SAFETY RULES

**Warning:** for your own safety, read all of the instructions and precautions before operating tool.

**Caution:** always follow proper operating procedures as defined in this manual - even if you are familiar with use of this or similar tools. Remember that being careless for even a fraction of a second can result in severe personal injury.

### ASSEMBLY

The guard will come completely assembled ready to be fitted to your machine.

### INSTALLATION

Place clamp opening over the bottom of the drill press quill and secure by tightening hex head bolt at rear of clamp.

**Important:** Check to be sure the clamp is tight and will not slide or rotate on the quill.

Check visors daily for signs of weakening and cracking.

Some coolants and cleaners can weaken polycarbonate so please check with your supplier before use.

We advise to replace the visors every 3 years.

### OPERATION

Lower guard will automatically slide into upper guard as drill press is operated. Be sure lower guard slides smoothly in and out of upper guard.

Lower guard position can be locked by tightening adjustment knob with lower guard in desired position.

Upper and lower guard assembly can be flipped up and out of the way for easy cutting bit changes.

Pull plunger pin out and pivot guard assembly up.

After changing bit and before operating drill press, be sure to flip guard assembly down with plunger seated securely in clamp.



**For additional technical information or spare parts - Please contact us, we will be happy to help**

### SILVAFLAME-CLEERVUE COMPANY LIMITED

22, Park Street, Bridgtown, Cannock, Staffordshire, WS11 0BX. UK

**T: 01543 431060 F: 01543 509140**

**e-mail: enquiries@silvaflame.com / silvaflame@cleervue.com**

**Manufacturers of MACHINERY SAFETY GUARDS**



British made for  
over 70 years

